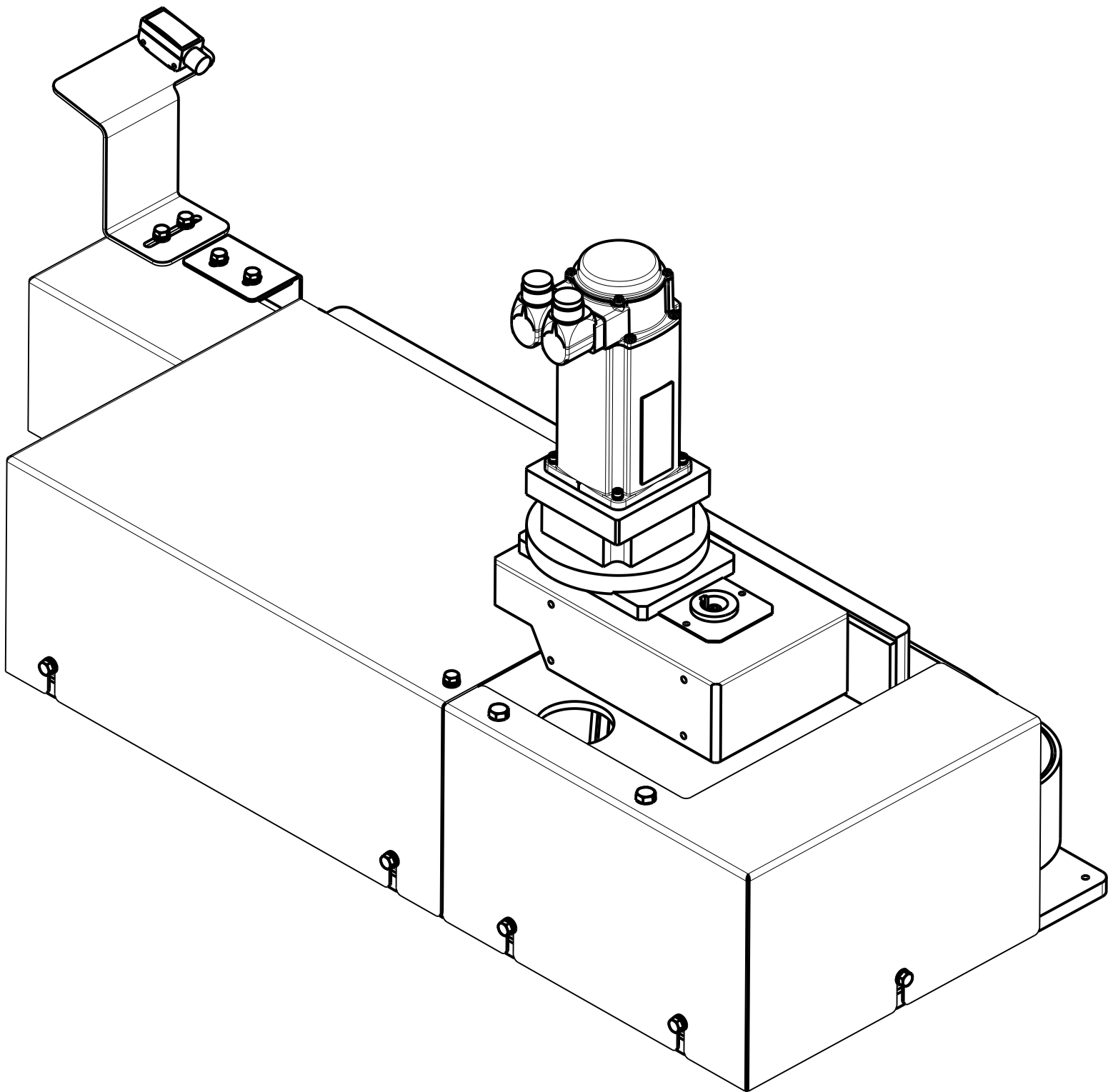
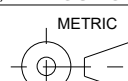
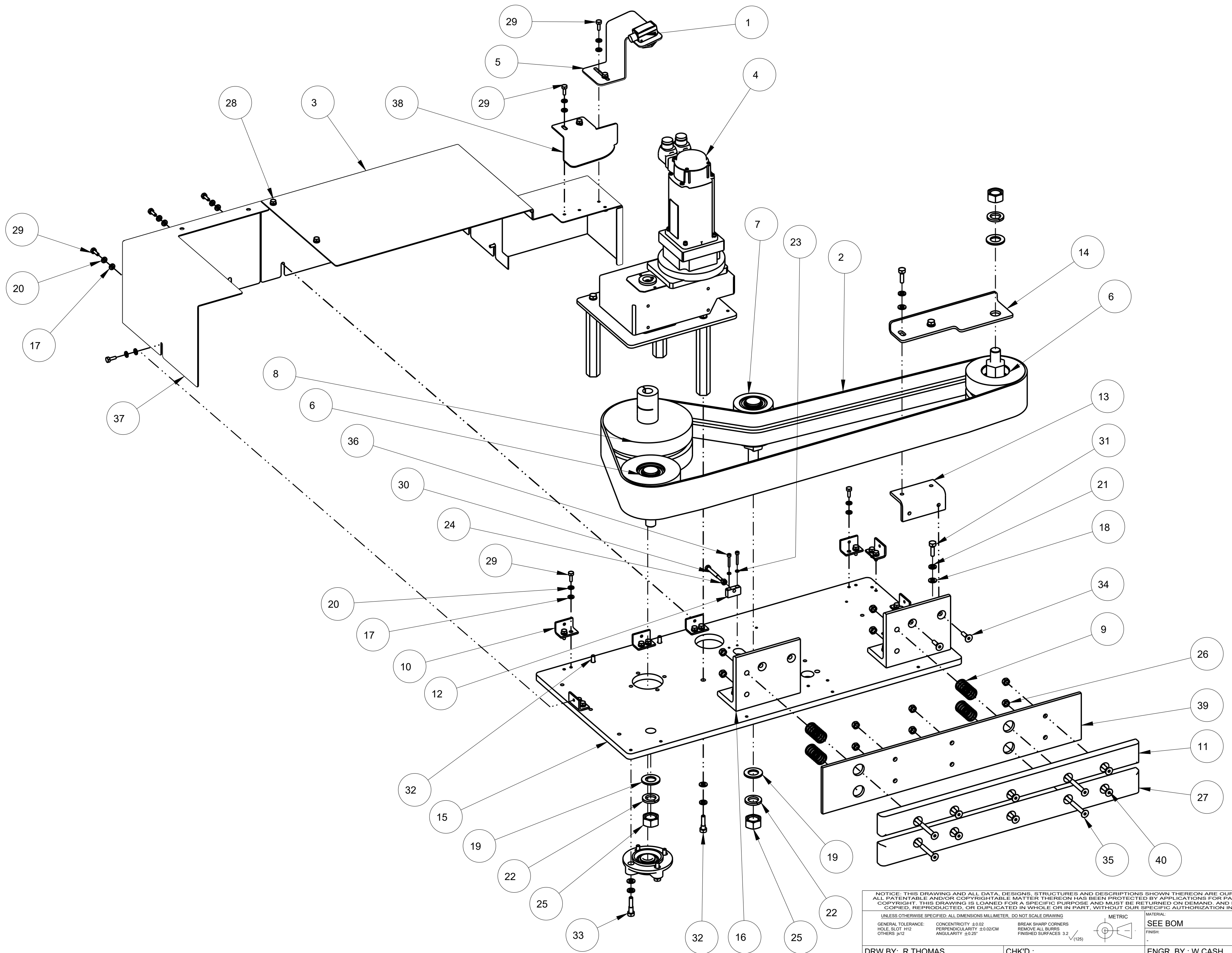




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BANNER QS30AFQ SENSOR	U5000349P
2	1	BELT, ACCELERATION	U5006594P
3	1	COVER, ACCELERATION LH	U5007280S
4	1	ASSY, ACCEL DRIVE LH	U5007341S
5	1	BRACKET, SENSOR-OPEN FLAP	U5008435S
6	2	ASSY, ACCEL IDLER	U5008876M
7	1	ASSY, ACCEL TENSION	U5008877M
8	1	ASSY, ACCEL DRIVE PULLEY	U5008878M
9	4	COMPRESSION SPRING, LC-072L-5	09-029277-7677-0
10	7	CLIP, COVER	U5008883M
11	1	BLOCK, ACCELERATION	U5008879M-001
12	1	BLOCK, JACKING	U5008885M
13	1	ANGLE, ACCEL IDLER SUPPT	U5008888M
14	1	BRKT, ACCEL IDLER PULLEY LH	U5008892S
15	1	PLATE, ACCELERATION BASE LH	U5008893S
16	2	ANGLE,L-SHAPED	U5008984S
17	27	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
18	9	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
19	3	M20 FLAT WASHER DIN125A SS	U6002515P_EXP
20	27	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
21	9	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
22	3	M20 STD SPRING LOCK WASHER SS	U6002568P_EXP
23	2	M4 HIGH COLLAR LOCK WASHER SS	U6002594P_EXP
24	1	HEX NUT, M6X1 SS	U6002617P_EXP
25	3	HEX NUT, M20X2.5	U6002623P_EXP
26	10	HEX LOCK NUT, M8X1.25 SS	U6002679P_EXP
27	1	BLOCK, ACCELERATION	U5008879M-002
28	2	SCREW HHCS, M6x12 FULLTHD SS	U6002739P_EXP
29	25	SCREW HHCS, M6x16 FULLTHD SS	U6002740P_EXP
30	1	SCREW HHCS, M6x55 SS	U6002748P_EXP
31	6	SCREW HHCS, M8x25 SS	U6002764P_EXP
32	3	SCREW HHCS, M8x30 SS	U6002765P_EXP
33	4	SCREW HHCS, M8x35 SS	U6002766P_EXP
34	2	SCREW FHCS, M8x25 SS	U6002952P_EXP
35	4	SCREW FHCS, M8x80 SS	U6002962P_EXP
36	2	SCREW SHCS, M4x25 SS	U6003029P_EXP
37	1	GUARD, ACCEL. INFEED LHS	U5016695S
38	1	GUARD, ACCEL BELT EXTENS, LHS	U5016839S
39	1	BACKER, ACCELERATOR PADS	U5027335M
40	6	SCREW FHCS, M8x35 SS	U6002954P_EXP

-	-			NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
-	-			UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
-	-			GENERAL TOLERANCE: ±0.02 HOLE, SLOT H/2 OTHERS ±0.12									
-	-			CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°									
-	-			BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$									
-	-												
-	-			MATERIAL: SEE BOM									
-	-			FINISH: -									
-	-			DRW BY: R THOMAS									
-	-			CHK'D :									
-	-			ENGR. BY : W CASH									
-	-			DATE: 20-Jul-17									
-	-			DATE :									
-	-			TITLE: ASSY, ACCEL MAIN									
-	-			 PACKAGING SYSTEMS ATLANTA, GA, USA									
REV.	DESCRIPTION	BY	CHK'D	1/4	999	C							
		DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	U5008875S-001	-	1/3			
									REV	VER 1	SHEETS		



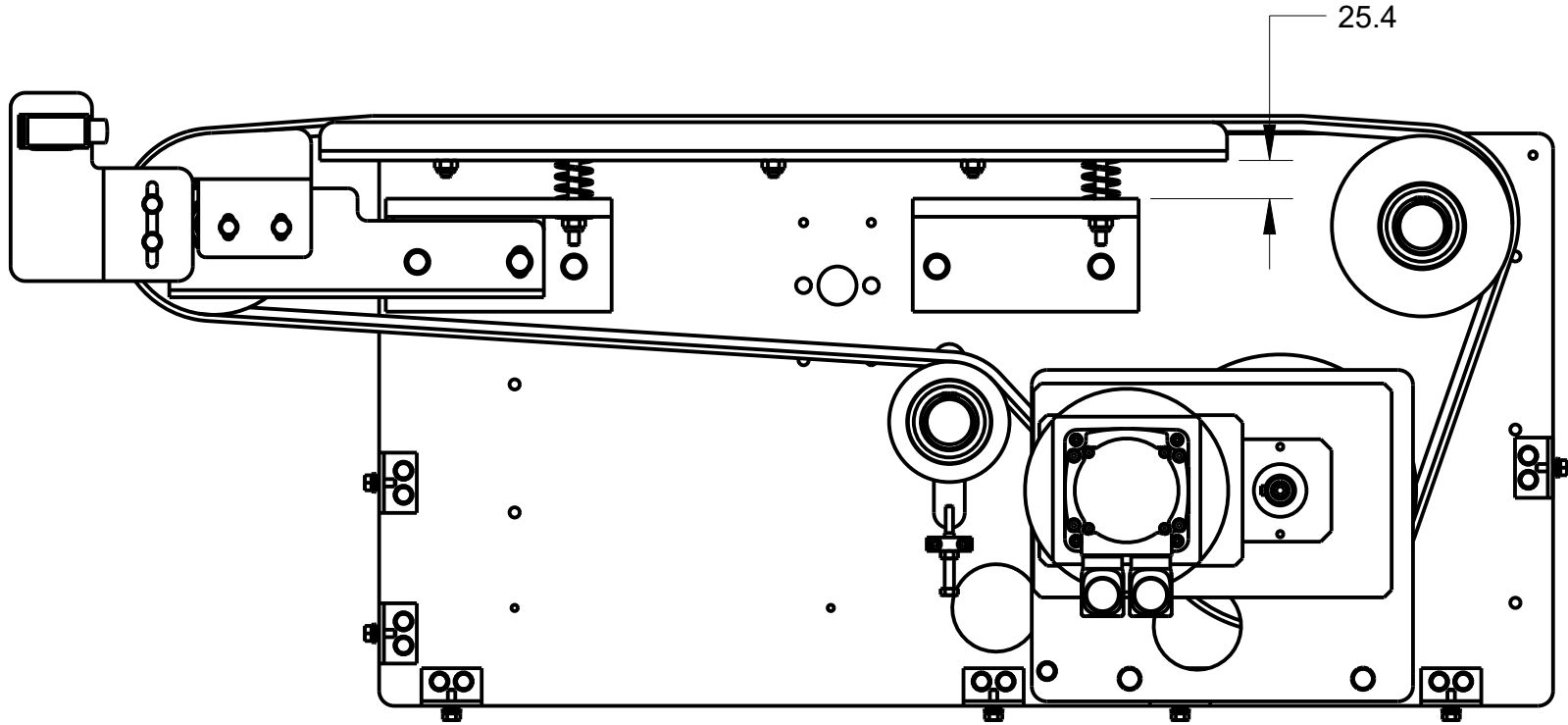
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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING

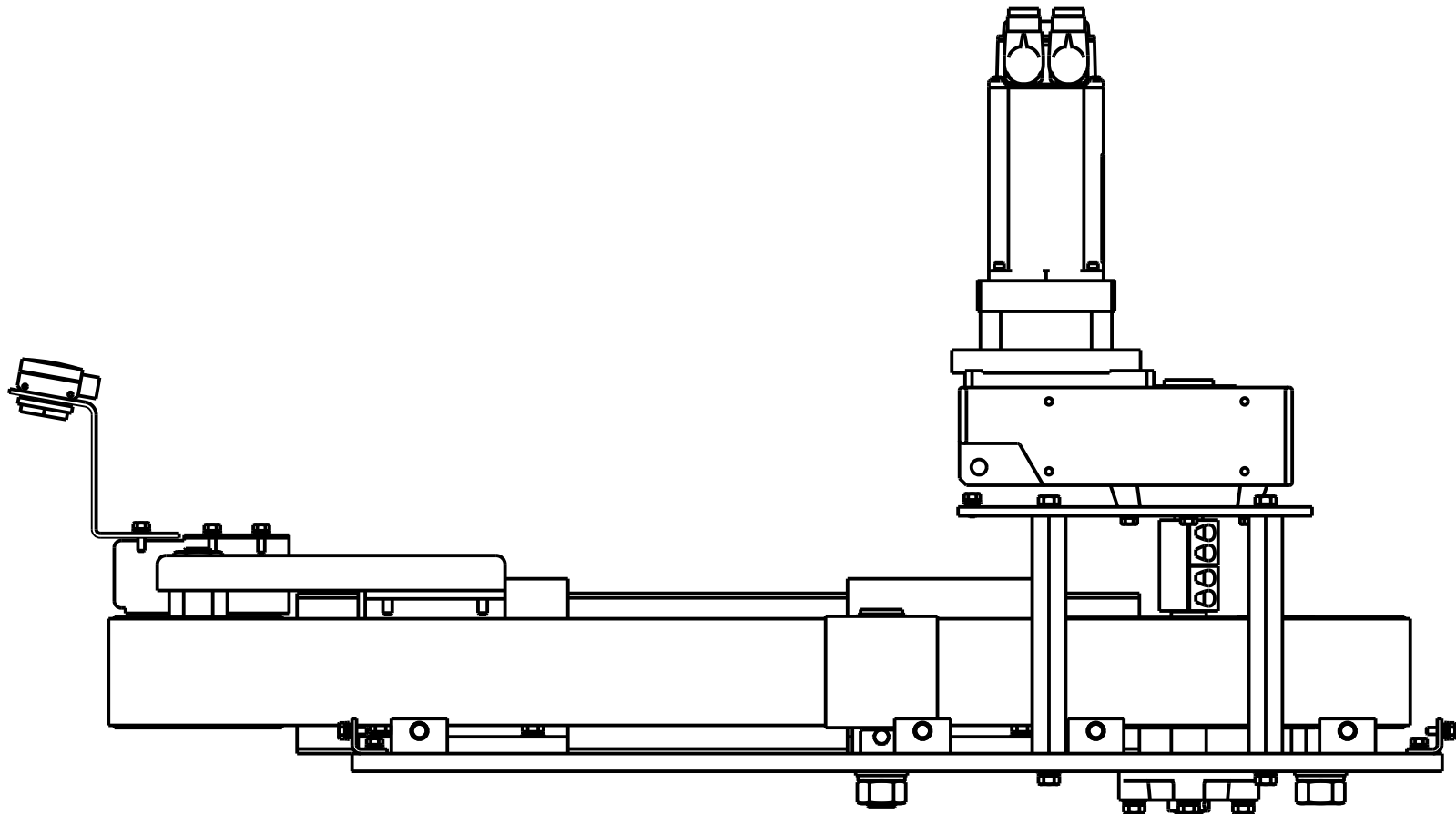
GENERAL TOLERANCE: HOLE, SLOT, H/2 OTHERS ± 0.12	CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$	METRIC 	MATERIAL: SEE BOM FINISH: -
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DRW BY: R THOMAS	CHK'D :	ENGR. BY : W CASH
DATE: 20-Jul-17	DATE :	DATE :
TITLE: ASSY, ACCEL MAIN		

		PACKAGING SYSTEMS ATLANTA, GA, USA	
13/64 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°
U5008875S-001		- REV	2/3 SHEETS



REMOVED ITEM'S 3 AND 37 FOR CLARITY



NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE: SLOT .H12 OTHERS .j12		CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 /CM ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$				MATERIAL: SEE BOM FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : W CASH			
DATE: 27-Jul-17				DATE :		DATE :			
TITLE: ASSY, ACCEL MAIN						 WestRock PACKAGING SYSTEMS ATLANTA, GA, USA			
13/64 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5008875S-001			- REV	VER 1	3/3 SHEETS